AMENDMENT NO. 2 MARCH 2017
TO
IS 9630 : 1980 RECOMMENDED PRACTICES FOR PRODUCTION OF SPHEROIDAL GRAPHITE IRON

(*Page* 6, *clause* **5.1**) — Substitute the following for the existing clause:

'**5.1 Pig Iron** — The general steel grade or normal grade pig iron now available in India has phosphorous from 0.10 percent to 0.14 percent. However, some manufacturers are providing S.G. Grade pig iron now in India with phosphorous as low as 0.08 percent. Imported pig iron is also available with phosphorous content less than 0.03 percent. Hence nowadays pig iron is extensively used in the melt charge.'

(*Page* 7, *clause* **6.3**) — Insert the following at the end:

'Medium frequency induction furnaces are now abundantly available in India which offer good chemical and temperature control with efficiency and economy.'

(MTD 06)

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